

### JP 1911 Elevated Mag Catch Installation Instructions

#### Parts Included:

- Mag catch
- One (1) 4-40 x 1/8" set screw

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**CAUTION: REMOVE MAGAZINE AND VISUALLY CHECK CHAMBER TO MAKE SURE THAT FIREARM IS UNLOADED.**

Begin by removing any extended release button from your existing magazine catch. Next, press the catch to the release position and with a small screwdriver, capture the mag release spring by turning the small screw on the right side of the pistol to the "lock" position (Figure-A below). Your existing mag catch should slide freely out the right side of the pistol. Now, unlock the spring and install the spring and lock piece in the JP mag catch, which should be fairly close to a drop-in fit. However, don't force it if it won't insert freely. You may have to stone it slightly on some pistols.

Once the JP mag catch is installed, check all your magazines to make sure they lock in place. For some standard magazines, you may have to remove a small amount of material from the bottom of the front strap on the frame to allow them to come up far enough in the well to engage the mag catch (Figure-B below). Some extended magazines, such as the Mec-Gar's, may require a small amount of material to be removed from the very top of the nonfunctional portion of the feed lips in order to clear the bottom of the slide as they lock in. We suggest using a belt sander with a fine belt or a Dremel tool with a sanding drum. You may have some magazines that interfere with the ejector before they lock in, which can be solved by trimming the bottom of the ejector.

Before using your pistol in competition with your new JP mag catch, make sure you can seat all your magazines when fully loaded. **Use dummy rounds if you do this at home**, or do it at the range during a practice session. Some 8-round magazines may not want to seat fully loaded, the problem being that the spring stacking up in back of the follower. The spring can usually be adjusted to eliminate this problem.

**THANKS FOR YOUR BUSINESS!**

