

### **JP AR-15 Reduced Weight Trigger/Hammer Spring Set JPS3.5, JPS3.5T**

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#### **Parts Included:**

- Yellow trigger spring
- Yellow hammer spring (JPS3.5 only)
- Red hammer spring (JPS3.5T only)
- Disconnect spring

**CAUTION: REMOVE MAGAZINE AND VISUALLY CHECK CHAMBER TO MAKE SURE THAT FIREARM IS UNLOADED.**

These custom-produced springs are the same one we use with the JP fire control parts to achieve our reliable 3-lb. trigger setup with our proprietary sear geometry. They can also be used with properly prepared Mil-spec trigger/hammer components and a good anti-seize grease to achieve a usable 4- to 5-lb. trigger. The standard trigger and hammer are made of 8620 alloy steel with a case-hardened surface that is over 60R in hardness. However, this hard outer layer is very thin, and no change in the geometry of the sear surface or hammer notch is possible without cutting through to the inner ductile core of the parts. Once you cut through the hard case, the parts are of no use.

A common mistake when attempting to do a "trigger job" on M15 semi-auto parts is to change the sear geometry to eliminate the hammer camming effect. This results in a soft sear nose and a trigger that will only last a few hundred rounds before it "doubles," or more precisely, starts to fire on release. Therefore, the best that someone can do without access to welding and precision grinding equipment is to polish the sear and hammer notch. The sear surface on most quality triggers is already fairly good and can be polished to nearly a mirror finish using a buffing wheel or Dremel® tool with a polishing wheel. Be very careful not to round off the edge of the sear nose. Hold the trigger with the sear edge down or in the direction of the wheel. Do not polish with the edge into the wheel as you will quickly dump the edge on the sear. A slight radius is acceptable, as that will give a smoother "roll-off" feel to the sear.

The hammer can be a more problematic. The notch should be precisely ground into the hammer. However, it is ground at 90° to the sear engagement orientation. Small ridges in the grind give a gritty feel to the trigger and must be removed. If these features are very pronounced, they must be removed with a hard stone. If you do not have jigs to support the hammer and give a perfect 90° engagement of the stone in the notch, stoning the hammer can be a risky proposition. It's important that the stone be used perpendicular to the hammer and parallel to the notch surface. You can set up the hammer in a vice, which can be used as a makeshift jig to help you position the stone on the hammer. If the notch doesn't need to be stoned, polishing may suffice. If you have a cast-to-print hammer that does not have a ground notch, examine it for a two-tier notch defect at the parting line of the mold. If the notch appears to have two levels, the hammer is not good and should be replaced, and unfortunately, there are many such hammers in use. A cast-to-print hammer will be black on the notch surface and not have a bare ground surface on the notch.

Using the correct lube is the final step. Oils and standard greases aren't the best for this purpose, which really requires a good moly anti-seize grease. We offer Rydol Boron Nitride, a special sear compound ideally suited for this application. It has a high solids content that actually separates the high-load surfaces and keeps the lube from being squeezed out of after a few cycles. It is well worth the price and can be used on 1911s, Glocks and many other high-load trigger applications. It is practically a trigger job in a bottle.

Once installed, this spring setup will give good ignition reliability with domestically manufactured ammo and properly seated primers. Do not use foreign-manufactured ammunition because the primers are often extremely hard and will give poor ignition with this spring kit. If after the installation you require further trigger improvement, order the JP Fire Control Kit for a true professional-quality 3-lb. single-stage trigger, or send in your lower receiver to us for complete installation. Check our website for shipping instructions.

**THANKS FOR YOUR BUSINESS!**

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