

INSTALLATION OF JP TUBULAR FRONT SIGHTS FOR 1911

CAUTION: REMOVE MAGAZINE AND VISUALLY CHECK CHAMBER TO MAKE SURE THAT FIREARM IS UNLOADED.

This front sight is .250 OD and .200 to center from the top of the dovetail feature and should be compatible with most fixed rear ghost ring sights for 1911 type pistols. If you do not already have a cross dovetail type front sight on your pistol, and we suspect that most of these sights will be used on slides which probably do not, you will have some latitude in determining the installed height of the sight. If your present front post/ghost ring rear combination shoots precisely to point of aim, measure the height of the front sight from the top of the slide and try to end up with that height for the center of the aperture of the new sight. (Remember, the top of the JP sight is .125 higher than the actual point of aim through the sight, $.200 + .125 = .325$, top of sight; figured on an OD of .250) For example, if your old front sight is .195 over the slide, install the sight .005 lower than the dovetail thickness into the slide. The dovetail feature on the sight can be reduced in thickness to accomplish a more cosmetically acceptable job. At any rate, a point of impact that is a little on the high side is usually more acceptable than a low point of impact relative to point of aim.

The front tubular sights come in an oversize .330 by 65degree .070 dove tail which will allow for fitting into most existing dove tail features in slides. If you do not have a cross dovetail slot presently in your slide, that feature will have to be milled in. Find a competent gunsmith or send your slide to us for installation. If you have a cross dovetail sight now, fit the new sight to the existing feature in the slide in case you want to re-install the original front sight. Again, proper fitting of the front sight is best done with a mill. Fixture the sight by putting an appropriate drill rod through the tube on the sight to prevent crushing when held in a vice.

If you do not have a dovetail feature on your pistol now and do not have a gunsmith capable of installing your sights, we will cut the dovetail and install the front sight for \$35.00 or install both front and rear for \$50.00 (plus return ship) with a turn around of one to two weeks. Call us for shipping instructions. **Do not mail valuable components for firearms to the P.O. box.**

A bottle of our **JP Sight Coat** is included to apply initially and for touch up on the front sight. We've found that it's best to wait until after the front sight is installed to apply the fluorescent coating. degrease the front sight before applying the coating. Use a toothpick, or even a 1/8 drift, to dab on the coating. Get a ball of paint on one end of your tool and without actually touching the sight, spread it around the rim of the tube. A little practice will allow you to achieve a near perfect job. It also helps to remove the black oxide coating on the rim of the sight yeilding a shiny undercoating for an even brighter finish. Apply several coats. If you can avoid getting gun solvents on the sight during cleaning, the coating will last for some time. When it gets dirty from muzzle blast, just wipe with a damp cloth and the brilliance will return.

THANKS FOR YOUR BUSINESS!