



The **JP Enhanced Bolt Catch** upgrades your rifle with superior ergonomic controls as well as upgraded material and fitment. Our **Enhanced Bolt Catch Springs** resolve some of the lockback reliability issues for non-standard AR platforms. You'll appreciate the difference.

Removal and installation of the AR bolt catch is a routine process, and you'll find many videos online to complement the instructions below. To make the installation easier, you may want to use rounded roll pin punches and specialized starter punches if you have access to them. It's also helpful to tape up the sides of your receiver to help prevent scratching.

INSTALLATION

1. Using a punch, drive out the existing bolt catch roll pin from the rear. If your receiver secures the bolt catch with a screw, remove this with an appropriate hex key.
2. Remove the existing bolt catch along with the spring and plunger behind it.
3. Clean the existing components of any built-up carbon. Then, apply oil to the roll pin and a small amount of gun grease to the plunger and spring.
4. For installation of the **Enhanced Bolt Catch**, reinsert the spring, followed by the plunger and then the new bolt catch. For a new **Enhanced Bolt Catch Spring**, replace the original spring and reassemble with the existing plunger and catch.
5. Drive the roll pin back into place through the lugs and bolt catch until the pin protrudes slightly from both ends.
6. Check catch function by inserting an empty magazine and confirming that the top of the follower contacts the lip of the bolt catch, forcing it upward.

THANKS FOR YOUR BUSINESS!